

Prepared for:
VINCE TIANO
MILLER INDUSTRIES
8503 HILLTOP DRIVE
OLTEWAH, TN 37363
Phone: 423-238-4171

MODA
EXT CAB - 214CA

Prepared by:
Greg Newman
ALLIED FREIGHTLINER LLC

001150G

SPECIFICATION PROPOSAL

Vehicle Configuration

M2 106 CONVENTIONAL CHASSIS
2022 MODEL YEAR SPECIFIED
SET BACK AXLE - TRUCK
TRAILER TOWING PROVISION AT END OF FRAME FOR TRUCK
LH PRIMARY STEERING LOCATION

General Service

TRUCK/TRAILER CONFIGURATION
DOMICILED, USA 50 STATES (INCLUDING CALIFORNIA AND CARB OPT-IN STATES)
TERRAIN/DUTY: 100% (ALL) OF THE TIME, IN TRANSIT, IS SPENT ON PAVED ROADS
MAXIMUM 8% EXPECTED GRADE
SMOOTH CONCRETE OR ASPHALT PAVEMENT - MOST SEVERE IN-TRANSIT (BETWEEN SITES) ROAD SURFACE
MEDIUM TRUCK WARRANTY
EXPECTED FRONT AXLE(S) LOAD : 12000.0 lbs
EXPECTED REAR DRIVE AXLE(S) LOAD : 21000.0 lbs
EXPECTED GROSS VEHICLE WEIGHT CAPACITY : 33000.0 lbs
EXPECTED GROSS COMBINATION WEIGHT : 60000.0 lbs

Engine

CUM L9 350 HP @ 2200 RPM; 2200 GOV RPM, 1050 LB-FT @ 1200 RPM

Electronic Parameters

85 MPH ROAD SPEED LIMIT
CRUISE CONTROL SPEED LIMIT SAME AS ROAD SPEED LIMIT
PTO MODE ENGINE RPM LIMIT - 1100 RPM
PTO MODE BRAKE OVERRIDE - SERVICE BRAKE APPLIED
PTO RPM WITH CRUISE SET SWITCH - 700 RPM
PTO RPM WITH CRUISE RESUME SWITCH - 800 RPM
PTO MODE CANCEL VEHICLE SPEED - 5 MPH
PTO GOVERNOR RAMP RATE - 250 RPM PER SECOND
PTO MINIMUM RPM - 700
REGEN INHIBIT SPEED THRESHOLD - 5 MPH

Engine Equipment

2016 ONBOARD DIAGNOSTICS/2010 EPA/CARB/FINAL GHG17 CONFIGURATION
2008 CARB EMISSION CERTIFICATION - CLEAN IDLE (INCLUDES 6X4 INCH LABEL ON LOWER FORWARD CORNER OF DRIVER DOOR)
STANDARD OIL PAN
ENGINE MOUNTED OIL CHECK AND FILL

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ONE PIECE VALVE COVER
SIDE OF HOOD AIR INTAKE WITH FIREWALL MOUNTED DONALDSON AIR CLEANER
DR 12V 215 AMP 38-SI QUADRAMOUNT PAD ALTERNATOR WITH REMOTE BATTERY VOLT SENSE
(3) DTNA GENUINE, FLOODED STARTING, MIN 2250CCA, 510RC, THREADED STUD BATTERIES
STANDARD BATTERY JUMPERS
LH BATTERY BOX MOUNTED AS FAR AFT AS POSSIBLE, NO GREATER THAN 60 INCHES BACK OF CAB
WIRE GROUND RETURN FOR BATTERY CABLES WITH ADDITIONAL FRAME GROUND RETURN
BATTERY BOX WITH ALUMINUM COVER MOUNTED SHORT SIDE TO RAIL
NON-POLISHED BATTERY BOX COVER
CUMMINS TURBOCHARGED 18.7 CFM AIR COMPRESSOR WITH INTERNAL SAFETY VALVE
STANDARD MECHANICAL AIR COMPRESSOR GOVERNOR
AIR COMPRESSOR DISCHARGE LINE
ELECTRONIC ENGINE INTEGRAL SHUTDOWN PROTECTION SYSTEM
C-BRAKE BY JACOBS WITH HIGH MED LOW BRAKE WITH BRAKE LAMPS
RH INBOARD FRAME MOUNTED HORIZONTAL AFTERTREATMENT SYSTEM ASSEMBLY WITH
HORIZONTAL TAILPIPE
ENGINE AFTERTREATMENT DEVICE, AUTOMATIC OVER THE ROAD REGENERATION AND DASH
MOUNTED REGENERATION REQUEST SWITCH
STANDARD EXHAUST SYSTEM LENGTH
RH STANDARD HORIZONTAL TAILPIPE
13 GALLON DIESEL EXHAUST FLUID TANK
LH MEDIUM DUTY STANDARD DIESEL EXHAUST FLUID TANK LOCATION
HORTON DRIVEMASTER ADVANTAGE ON/OFF FAN DRIVE
AUTOMATIC FAN CONTROL WITH DASH SWITCH, NON ENGINE MOUNTED
CUMMINS SPIN ON FUEL FILTER
COMBINATION FULL FLOW/BYPASS OIL FILTER
1100 SQUARE INCH ALUMINUM RADIATOR
LOWER RADIATOR GUARD
ANTIFREEZE TO -34F, OAT (NITRITE AND SILICATE FREE) EXTENDED LIFE COOLANT
GATES BLUE STRIPE COOLANT HOSES OR EQUIVALENT
CONSTANT TENSION HOSE CLAMPS FOR COOLANT HOSES
PHILLIPS-TEMRO 1000 WATT/115 VOLT BLOCK HEATER
BLACK PLASTIC ENGINE HEATER RECEPTACLE MOUNTED UNDER LH DOOR
ALUMINUM FLYWHEEL HOUSING
ELECTRIC GRID AIR INTAKE WARMER
DELCO 12V 39MT HD/OCP STARTER WITH INTEGRATED MAGNETIC SWITCH

Transmission

ALLISON 3000 RDS AUTOMATIC TRANSMISSION WITH PTO PROVISION

Transmission Equipment

ALLISON VOCATIONAL PACKAGE

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PRIMARY MODE GEARS, LOWEST GEAR 1, START GEAR 1, HIGHEST GEAR 6
SECONDARY MODE GEARS, LOWEST GEAR 1, START GEAR 1, HIGHEST GEAR 6
PRIMARY SHIFT SCHEDULE RECOMMENDED BY DTNA AND ALLISON, THIS DEFINED BY ENGINE AND VOCATIONAL USAGE
SECONDARY SHIFT SCHEDULE RECOMMENDED BY DTNA AND ALLISON, THIS DEFINED BY ENGINE AND VOCATIONAL USAGE
PRIMARY SHIFT SPEED RECOMMENDED BY DTNA AND ALLISON, THIS DEFINED BY ENGINE AND VOCATIONAL USAGE
SECONDARY SHIFT SPEED RECOMMENDED BY DTNA AND ALLISON, THIS DEFINED BY ENGINE AND VOCATIONAL USAGE
LOAD BASED SHIFT SCHEDULE AND VEHICLE ACCELERATION CONTROL RECOMMENDED BY DTNA AND ALLISON, THIS DEFINED VOCATIONAL USAGE
CUSTOMER INSTALLED MUNCIE CS20/CS24 SERIES PTO
PTO MOUNTING, LH SIDE OF MAIN TRANSMISSION
MAGNETIC PLUGS, ENGINE DRAIN, TRANSMISSION DRAIN, AXLE(S) FILL AND DRAIN
PUSH BUTTON ELECTRONIC SHIFT CONTROL, DASH MOUNTED
WATER TO OIL TRANSMISSION COOLER, IN RADIATOR END TANK
TRANSMISSION OIL CHECK AND FILL WITH ELECTRONIC OIL LEVEL CHECK
SYNTHETIC TRANSMISSION FLUID (TES-295 COMPLIANT)

Front Axle and Equipment

MFS-12-143A 12,000# FF1 71.5 KPI/3.74 DROP SINGLE FRONT AXLE
BENDIX ADB22X AIR DISC FRONT BRAKES
NON-ASBESTOS FRONT BRAKE LINING
FRONT DISC BRAKE ROTORS
FRONT BRAKE DUST SHIELDS
FRONT OIL SEALS
VENTED FRONT HUB CAPS WITH WINDOW, CENTER AND SIDE PLUGS - OIL
STANDARD SPINDLE NUTS FOR ALL AXLES
FRONT AIR DISC BRAKE INTERNAL ADJUSTERS
TRW THP-60 POWER STEERING
POWER STEERING PUMP
2 QUART SEE THROUGH POWER STEERING RESERVOIR
SYNTHETIC 75W-90 FRONT AXLE LUBE

Front Suspension

13,300# TAPERLEAF FRONT SUSPENSION
MAINTENANCE FREE RUBBER BUSHINGS - FRONT SUSPENSION
FRONT SHOCK ABSORBERS

Rear Axle and Equipment

RS-21-160 21,000# R-SERIES SINGLE REAR AXLE
4.30 REAR AXLE RATIO
IRON REAR AXLE CARRIER WITH STANDARD AXLE HOUSING

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MXL 17T MERITOR EXTENDED LUBE MAIN DRIVELINE WITH HALF ROUND YOKES
DRIVER CONTROLLED TRACTION DIFFERENTIAL - SINGLE REAR AXLE
(1) DRIVER CONTROLLED DIFFERENTIAL LOCK REAR VALVE FOR SINGLE DRIVE AXLE
BLINKING LAMP WITH EACH MODE SWITCH, DIFFERENTIAL UNLOCK WITH IGNITION OFF, ACTIVE <5
BENDIX ADB22X AIR DISC REAR BRAKES
NON-ASBESTOS REAR BRAKE LINING
STANDARD BRAKE CHAMBER LOCATION
REAR DISC BRAKE ROTORS
REAR BRAKE DUST SHIELDS
REAR OIL SEALS
AIR DISC LONGSTROKE 1-DRIVE AXLE SPRING PARKING CHAMBERS
REAR AIR DISC BRAKE INTERNAL ADJUSTERS
SYNTHETIC 75W-90 REAR AXLE LUBE

Rear Suspension

AIRLINER 23,000# REAR SUSPENSION
AIRLINER HIGH POSITION RIDE HEIGHT
STANDARD AXLE SEATS IN AXLE CLAMP GROUP
MANUAL DUMP VALVE FOR AIR SUSPENSION WITH GAUGE
INDICATOR LIGHT AND BUZZER FOR EACH REAR SUSPENSION CONTROL SWITCH
SINGLE AIR REAR SUSPENSION LEVELING VALVE
TRANSVERSE CONTROL RODS
REAR SHOCK ABSORBERS - ONE AXLE (AIR RIDE SUSPENSION)

Brake System

AIR BRAKE PACKAGE
WABCO 4S/4M ABS WITHOUT TRACTION CONTROL
REINFORCED NYLON, FABRIC BRAID AND WIRE BRAID CHASSIS AIR LINES
FIBER BRAID PARKING BRAKE HOSE
STANDARD BRAKE SYSTEM VALVES
STANDARD AIR SYSTEM PRESSURE PROTECTION SYSTEM
STD U.S. FRONT BRAKE VALVE
RELAY VALVE WITH 5-8 PSI CRACK PRESSURE, NO REAR PROPORTIONING VALVE
WABCO SS-1200 PLUS AIR DRYER WITH INTEGRAL AIR GOVERNOR AND HEATER
ALUMINUM AIR BRAKE RESERVOIRS
PULL CABLES ON ALL AIR RESERVOIR(S)

Trailer Connections

AIR CONNECTIONS TO END OF FRAME WITH GLAD HANDS FOR TRUCK AND NO DUST COVERS
PRIMARY CONNECTOR/RECEPTACLE WIRED FOR SEPARATE STOP/TURN, ABS CENTER PIN POWERED
SAE J560 7-WAY PRIMARY TRAILER CABLE RECEPTACLE MOUNTED END OF FRAME
UPGRADED CHASSIS MULTIPLEXING UNIT
UPGRADED BULKHEAD MULTIPLEXING UNIT

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Wheelbase & Frame

7775MM (306 INCH) WHEELBASE
11/32X3-1/2X10-15/16 INCH STEEL FRAME (8.73MMX277.8MM/0.344X10.94 INCH) 120KSI
1/4 INCH (6.35MM) C-CHANNEL INNER FRAME REINFORCEMENT
CALC'D BACK OF CAB TO REAR SUSP C/L (CA) : 214 in
FRONT CLOSING CROSSMEMBER
STANDARD WEIGHT ENGINE CROSSMEMBER
STANDARD MIDSHIP #1 CROSSMEMBER(S)
STANDARD REARMOST CROSSMEMBER
STANDARD SUSPENSION CROSSMEMBER

Chassis Equipment

THREE-PIECE 14 INCH CHROME STEEL BUMPER WITH MOLD IN COLOR BLACK AIR DAM
BUMPER MOUNTING FOR SINGLE LICENSE PLATE
FENDER AND FRONT OF HOOD MOUNTED FRONT MUDFLAPS
GRADE 8 THREADED HEX HEADED FRAME FASTENERS

Fuel Tanks

70 GALLON/264 LITER ALUMINUM FUEL TANK - RH
70 GALLON/264 LITER ALUMINUM FUEL TANK - LH
23 INCH DIAMETER FUEL TANK(S)
POLISHING OF FUEL/HYDRAULIC TANK(S) WITH POLISHED STAINLESS STEEL BANDS
FUEL TANK(S) FORWARD
POLISHED STAINLESS STEEL STEP FINISH
DETROIT FUEL/WATER SEPARATOR WITH WATER IN FUEL SENSOR AND 12 VOLT PREHEATER
EQUIFLO INBOARD FUEL SYSTEM
HIGH TEMPERATURE REINFORCED NYLON FUEL LINE

Tires

MICHELIN X WORKS Z 315/80R22.5 20 PLY RADIAL FRONT TIRES
MICHELIN XZA2 ENERGY 275/70R22.5 18 PLY RADIAL REAR TIRES

Hubs

CONMET PRESET PLUS IRON FRONT HUBS
CONMET PRESET PLUS IRON REAR HUBS

Wheels

ALCOA ULTRA ONE 89U63X 22.5X9.00 10-HUB PILOT 3.12 INSET ALUMINUM DISC FRONT WHEELS
ALCOA LVL ONE 88367X 22.5X8.25 10-HUB PILOT ALUMINUM DISC REAR WHEELS
POLISHED FRONT WHEELS; OUTSIDE ONLY
POLISHED REAR WHEELS; OUTSIDE OF OUTER WHEELS ONLY
WHEEL STUDS FOR CUSTOMER INSTALLED HUB PILOTED DUALED ALUMINUM WHEELS

Cab Exterior

132 INCH BBC HIGH-ROOF EXTENDED ALUMINUM CONVENTIONAL CAB

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AIR CAB MOUNTS
LH AND RH GRAB HANDLES
NONREMOVABLE BUGSCREEN MOUNTED BEHIND GRILLE
MOLD-IN COLOR HOOD MOUNTED AIR INTAKE GRILLE
MOLD-IN COLOR HOOD GRILLE
FIBERGLASS HOOD
HOOD LINER, ADDED FIREWALL AND FLOOR HEAT INSULATION
SINGLE 14 INCH ROUND HADLEY AIR HORN UNDER LH DECK
DUAL ELECTRIC HORN
DOOR LOCKS AND IGNITION SWITCH KEYED THE SAME
KEY QUANTITY OF 4
LED HEADLIGHT ASSEMBLY AND INCANDESCENT MARKER/TURN LAMP
LED AERODYNAMIC MARKER LIGHTS
DAYTIME RUNNING LIGHTS
RECTANGULAR CLEAR FOG LIGHTS RECESSED IN BUMPER
INTEGRAL STOP/TAIL/BACKUP LIGHTS
STANDARD FRONT TURN SIGNAL LAMPS
DUAL WEST COAST BRIGHT FINISH HEATED MIRRORS WITH LED LIGHTS AND LH AND RH REMOTE
RH DOWN VIEW MIRROR
DOOR MOUNTED MIRRORS
102 INCH EQUIPMENT WIDTH
LH AND RH 8 INCH BRIGHT FINISH CONVEX MIRRORS MOUNTED UNDER PRIMARY MIRRORS
STANDARD SIDE/REAR REFLECTORS
DUAL LEVEL CAB ENTRY STEPS ON BOTH SIDES
COMPOSITE EXTERIOR SUN VISOR
63X14 INCH TINTED REAR WINDOW
TINTED DOOR GLASS LH AND RH WITH TINTED OPERATING WING WINDOWS
RH AND LH ELECTRIC POWERED WINDOWS, PASSENGER SWITCHES ON DOOR(S)
20X23 INCH LH AND RH TINTED SIDE WINDOWS
TINTED WINDSHIELD
2 GALLON WINDSHIELD WASHER RESERVOIR WITH FLUID LEVEL INDICATOR, FRAME MOUNTED

Cab Interior

OPAL GRAY VINYL INTERIOR
MOLDED PLASTIC DOOR PANEL WITHOUT VINYL INSERT WITH ALUMINUM KICKPLATE LOWER DOOR
MOLDED PLASTIC DOOR PANEL WITHOUT VINYL INSERT WITH ALUMINUM KICKPLATE LOWER DOOR
BLACK MATS WITH SINGLE INSULATION
DASH MOUNTED ASH TRAY WITHOUT LIGHTER
FORWARD ROOF MOUNTED CONSOLE WITH UPPER STORAGE COMPARTMENTS AND ADDITIONAL
CENTER COMPARTMENT WITHOUT NETTING
LH DOOR MAP POCKET
(2) CUP HOLDERS LH AND RH DASH

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Page 6 of 9

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GRAY/CHARCOAL WING DASH
2-1/2 LB. FIRE EXTINGUISHER
HEATER, DEFROSTER AND AIR CONDITIONER
STANDARD HVAC DUCTING WITH PRE-FILTER FOR OUTSIDE AIR INTAKE
MAIN HVAC CONTROLS WITH RECIRCULATION SWITCH
STANDARD HEATER PLUMBING
DENSO HEAVY DUTY AIR CONDITIONER COMPRESSOR
BINARY CONTROL, R-134A
PREMIUM INSULATION
SOLID-STATE CIRCUIT PROTECTION AND FUSES
12V NEGATIVE GROUND ELECTRICAL SYSTEM
DOOR ACTIVATED DOME/RED MAP LIGHTS, FORWARD LH AND RH AND REAR CENTER
LH AND RH ELECTRIC DOOR LOCKS
(1) 12V POWER SUPPLY (1) DUAL 2.1 AMP USB CHARGER IN DASH
PREMIUM (L2) ISRI HIGH BACK AIR SUSPENSION DRIVERS SEAT WITH 2 AIR LUMBAR, INTEGRATED
CUSHION EXTENSION, TILT AND ADJUSTABLE SHOCK ABSORBER
PREMIUM (L2) ISRI HIGH BACK AIR SUSPENSION PASSENGER SEAT WITH 2 AIR LUMBAR, INTEGRATED
CUSHION EXTENSION, TILT AND ADJUSTABLE SHOCK ABSORBER
FULL WIDTH REAR BENCH SEAT
DUAL DRIVER AND PASSENGER SEAT ARMRESTS
LH AND RH INTEGRAL DOOR PANEL ARMRESTS
BLACK LAREDO LEATHER DRIVER SEAT
BLACK LAREDO LEATHER PASSENGER SEAT
BLACK CORDURA PLUS CLOTH REAR PASSENGER SEAT
BLACK SEAT BELTS
ADJUSTABLE TILT AND TELESCOPING STEERING COLUMN
18 INCH (450MM) LEATHER WRAPPED STEERING WHEEL
DRIVER AND PASSENGER INTERIOR SUN VISORS

Instruments & Controls

WOODGRAIN DRIVER INSTRUMENT PANEL
WOODGRAIN CENTER INSTRUMENT PANEL
BLACK GAUGE BEZELS
LOW AIR PRESSURE INDICATOR LIGHT AND AUDIBLE ALARM
2 INCH PRIMARY AND SECONDARY AIR PRESSURE GAUGES
INTAKE MOUNTED AIR RESTRICTION INDICATOR WITHOUT GRADUATIONS
ELECTRONIC CRUISE CONTROL WITH SWITCHES ON AUXILIARY GAUGE PANEL (B DASH PANEL)
KEY OPERATED IGNITION SWITCH AND INTEGRAL START POSITION; 4 POSITION
OFF/RUN/START/ACCESSORY
ICU3S, 132X48 DISPLAY WITH DIAGNOSTICS, 28 LED WARNING LAMPS AND DATA LINKED
HEAVY DUTY ONBOARD DIAGNOSTICS INTERFACE CONNECTOR LOCATED BELOW LH DASH
2 INCH ELECTRIC FUEL GAUGE
PROGRAMMABLE RPM CONTROL - ELECTRONIC ENGINE

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ELECTRICAL ENGINE COOLANT TEMPERATURE GAUGE
2 INCH TRANSMISSION OIL TEMPERATURE GAUGE
ENGINE AND TRIP HOUR METERS INTEGRAL WITHIN DRIVER DISPLAY
(1) DASH MOUNTED PTO SWITCH WITH INDICATOR LAMP
ELECTRIC ENGINE OIL PRESSURE GAUGE
AM/FM/WB WORLD TUNER RADIO WITH BLUETOOTH AND USB AND AUXILIARY INPUTS, J1939
DASH MOUNTED RADIO
(2) RADIO SPEAKERS IN CAB
AM/FM ANTENNA MOUNTED ON LH SIDE MIRROR
ELECTRONIC MPH SPEEDOMETER WITH SECONDARY KPH SCALE, WITHOUT ODOMETER
STANDARD VEHICLE SPEED SENSOR
ELECTRONIC 3000 RPM TACHOMETER
IGNITION SWITCH CONTROLLED ENGINE STOP
(6) IGN CONTROLLED EXTRA SWITCHES WITH IND LIGHTS WIRED TO POWER DIST BOX WITH RELAYS
PROVIDING 20 AMPS PER CIRCUIT TO JUNCTION BLOCK AND 1 CIRCUIT AT 30 AMPS
BW TRACTOR PROTECTION VALVE
TRAILER HAND CONTROL BRAKE VALVE AND WINCH BRAKE (APPLIES 45 PSI AIR TO STEER AXLE
SERVICE BRAKES WHEN PARKED)
DIGITAL VOLTAGE DISPLAY INTEGRAL WITH DRIVER DISPLAY
SINGLE ELECTRIC WINDSHIELD WIPER MOTOR WITH DELAY
MARKER LIGHT/HEADLIGHT SWITCH WITH SEPARATE INTERRUPTER FOR CLEARANCE LIGHTS
TWO VALVE PARKING BRAKE SYSTEM WITH DASH VALVE CONTROL AUTONEUTRAL AND WARNING
INDICATOR
SELF CANCELING TURN SIGNAL SWITCH WITH DIMMER, WASHER/WIPER AND HAZARD IN HANDLE
INTEGRAL ELECTRONIC TURN SIGNAL FLASHER WITH HAZARD LAMPS OVERRIDING STOP LAMPS

Design

PAINT: ONE SOLID COLOR

Color

CAB COLOR A:F7992EY PATRIOT BLUE PEARL ELITE EY
BLACK, HIGH SOLIDS POLYURETHANE CHASSIS PAINT
SUNVISOR PAINTED SAME AS CAB COLOR A
STANDARD E COAT/UNDERCOATING

Certification / Compliance

U.S. FMVSS CERTIFICATION, EXCEPT SALES CABS AND GLIDER KITS

Secondary Factory Options

CORPORATE PDI CENTER IN-SERVICE ONLY

Extended Warranty

TOWING: 1 YEAR/UNLIMITED MILES/KM EXTENDED TOWING
COVERAGE \$550 CAP FEX APPLIES
ALLISON 3000 RDS SERIES TRANSMISSION EXTEND WARRANTY, 5
YEARS/UNLIMITED MILES FEX

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